


**Allied  
Chemical**An **ALLIED** Company**PRODUCT SAFETY  
DATA SHEET****CALCINED CLAY****A. GENERAL INFORMATION**

TRADE NAME (COMMON NAME OR SYNONYM) <b>CALCINED FLINT CLAY</b>		<input type="checkbox"/> C.A.S. NO. <input type="checkbox"/> ALLIED PRODUCT CODE #	
CHEMICAL NAME A Dehydrated Aluminum Silicate Clay of the Kaolin Family.			
FORMULA Unknown. Chemistry usually discussed in terms of Alumina (Al <sub>2</sub> O <sub>3</sub> ) content and Silica (Si <sub>2</sub> O <sub>3</sub> ) content.		MOLECULAR WEIGHT Unknown	
ADDRESS (No., STREET, CITY, STATE AND ZIP CODE) <b>ALLIED CHEMICAL P.O. Box 1139R Morristown, N.J. 07960</b>			
CONTACT Director, Product Safety	PHONE NUMBER (201) 455-4157	ISSUED DATE May, 1982	REVISED DATE

**B. FIRST AID MEASURES**

<p><u>Eyes</u>: Flush promptly and thoroughly with water. If symptoms persist, get medical attention.</p> <p><u>Inhalation</u>: Remove to fresh air.</p> <p><u>Ingestion</u>: Get medical attention.</p>	EMERGENCY PHONE NUMBER (201) 455-2000
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US EPA RECORDS CENTER REGION 5



407727

**C. HAZARDS INFORMATION****HEALTH**

INHALATION Inhalation of dust may cause discomfort. See Unusual Chronic Toxicity, below.	
INGESTION May cause discomfort. No toxic effects or symptoms are known. The main component, aluminum silicate, is rated essentially harmless. Reference (a).	
SKIN No reports of irritation or other harmful effects.	
EYES No reaction with tissue. Irritating as a foreign object if exposure is appreciable.	
PERMISSIBLE CONCENTRATION: AIR (SEE SECTION J) See Section K.	BIOLOGICAL
UNUSUAL CHRONIC TOXICITY Long term inhalation of high concentrations of crystalline silica dust can cause silicosis, a condition of massive fibrosis of the lungs, marked by shortness of breath and reduced respiratory function.	

**C. HAZARDS (Cont.)****FIRE AND EXPLOSION***Clay pg 2 of 4*

FLASH POINT Not flammable <input type="checkbox"/> OPEN CUP <input type="checkbox"/> CLOSED CUP	AUTO IGNITION TEMPERATURE Not applicable	FLAMMABLE LIMITS IN AIR (% BY VOL.) Not applicable
UNUSUAL FIRE AND EXPLOSION HAZARDS None		

**D. PRECAUTIONS/PROCEDURES**

FIRE EXTINGUISHING AGENTS RECOMMENDED Not applicable
FIRE EXTINGUISHING AGENTS TO AVOID
SPECIAL FIRE FIGHTING PRECAUTIONS Not applicable
VENTILATION Provide local or general (mechanical) exhaust as required to keep exposures to dust below permissible concentration level. In the absence of dust, natural ventilation is adequate.
NORMAL HANDLING Handling practices should be designed and performed to keep dusting to a minimum. Avoid breathing dust. Use only with adequate ventilation. Avoid contact with eyes.
STORAGE No special precautions are required.
SPILL OR LEAK Shovel up with a minimum of dusting, and place in container, e.g. fiberboard.
SPECIAL: PRECAUTIONS/PROCEDURES/LABEL INSTRUCTIONS No special precautions are required.

**E. PERSONAL PROTECTIVE EQUIPMENT**

RESPIRATORY PROTECTION Not required for normally-vented situations. For emergencies or poorly ventilated spaces, use an appropriate respirator approved by NIOSH for silica-containing dusts. Respirator should be clean, in good condition, and properly used.
EYES AND FACE If dusty condition prevails, use safety goggles. Under this condition, do not wear contact lenses. In the absence of dust, safety glasses are adequate.
HANDS, ARMS, AND BODY Work gloves.
OTHER CLOTHING AND EQUIPMENT Not generally required.

**F. PHYSICAL DATA**

Clay pg 3 of 4

MATERIAL IS (AT NORMAL CONDITIONS): <input type="checkbox"/> LIQUID <input checked="" type="checkbox"/> SOLID <input type="checkbox"/> GAS <input type="checkbox"/> _____		APPEARANCE AND ODOR Gray to reddish-brown powder; odorless.	
BOILING POINT    Not applicable    °C	SPECIFIC GRAVITY (H <sub>2</sub> O = 1) Estimated: 3.247 Bulk density: 81 # / cu.ft.		VAPOR DENSITY (AIR = 1) Not applicable
MELTING POINT    °C			
SOLUBILITY IN WATER (% by Weight) Negligible	pH	VAPOR PRESSURE (mm Hg at 20° C) <input type="checkbox"/> (PSIG) <input type="checkbox"/> Not applicable	
EVAPORATION RATE (Butyl Acetate = 1) <input type="checkbox"/> (Ether = 1) <input type="checkbox"/> Not applicable	% VOLATILES BY VOLUME (At 20° C) Not applicable		

**G. REACTIVITY DATA**

STABILITY <input type="checkbox"/> UNSTABLE <input checked="" type="checkbox"/> STABLE	CONDITIONS TO AVOID
INCOMPATIBILITY (MATERIALS TO AVOID) Not applicable	
HAZARDOUS DECOMPOSITION PRODUCTS Not applicable	
HAZARDOUS POLYMERIZATION <input type="checkbox"/> MAY OCCUR <input checked="" type="checkbox"/> WILL NOT OCCUR	CONDITIONS TO AVOID

**H. HAZARDOUS INGREDIENTS (Mixtures Only)**

MATERIAL OR COMPONENT/C.A.S. #	WT. %	HAZARD DATA (SEE SECT. J)
Not applicable		

**I. ENVIRONMENTAL**

May 02 4 09 4

DEGRADABILITY/AQUATIC TOXICITY		OCTANOL/WATER PARTITION COEFFICIENT	
EPA HAZARDOUS SUBSTANCE? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		IF SO, REPORTABLE QUANTITY: _____ #	40 CFR 116-117
WASTE DISPOSAL METHODS (DISPOSER MUST COMPLY WITH FEDERAL, STATE AND LOCAL DISPOSAL OR DISCHARGE LAWS)  Dispose of in landfill or by other approved method.			
RCRA STATUS OF UNUSED MATERIAL: Not a "hazardous waste".			40 CFR 261

**J. REFERENCES**

PERMISSIBLE CONCENTRATION REFERENCES		
(1) OSHA Standard, 29 CFR 1910.000, Table Z-3, reprinted June 19, 1981. (2) "Threshold Limit Values for Chemical Substances. . .", ACGIH (1981).		
REGULATORY STANDARDS	D.O.T. CLASSIFICATION: Not regulated.	49 CFR
GENERAL  (a) Gosselin, R.E. et al, <u>Clinical Toxicology of Commercial Products</u> , 4th Edition, 1976, Williams & Wilkins, Baltimore, entry: aluminum silicate.		

**K. ADDITIONAL INFORMATION**Section C. Permissible Concentration

Permissible concentration(s) shall be determined using one of the following formulas. The percentage of SiO<sub>2</sub> in the formulas is the amount determined from airborne sampling.

	<u>Total Crystalline SiO<sub>2</sub></u>	<u>Respirable Crystalline SiO<sub>2</sub></u>
OSHA:	$\frac{30}{\% \text{ SiO}_2 + 2} \text{ mg/cu.m.}$	$\frac{10}{\% \text{ SiO}_2 + 2} \text{ mg/cu.m.}$
ACGIH:	$\frac{30}{\% \text{ SiO}_2 + 3} \text{ mg/cu.m.}$	same as above

\*Use percentage of respirable SiO<sub>2</sub> as defined in the references noted above.

THIS PRODUCT SAFETY DATA SHEET IS OFFERED SOLELY FOR YOUR INFORMATION, CONSIDERATION AND INVESTIGATION.

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**ALLIED CORP.  
CHEMICAL SECTOR**

Alum Process Residue

**IN-PLANT  
MATERIAL SAFETY  
DATA SHEET  
FOR PLANT USE ONLY****A. GENERAL INFORMATION**

PLANT IDENTIFICATION OF PRODUCT Alum Process Residue		<input type="checkbox"/> C.A.S. NO. <input type="checkbox"/> PLANT CODE NO.	
CHEMICAL NAME Clay and Bauxite, Residues			
FORMULA Unknown - chemistry usually discussed in terms of clays, alumina, Titanium, Dioxide, Bauxite, and non-crystalline Silica.		MOLECULAR WEIGHT	
ALLIED CHEMICAL ADDRESS (No., STREET, CITY, STATE AND ZIP CODE) AN ALLIED COMPANY P.O. BOX 1139R MORRISTOWN, NJ 07960			
CONTACT Director, Product Safety	PHONE NUMBER (201) 455-4157	ISSUED DATE	REVISED DATE October 1985

**B. FIRST AID MEASURES**

EMERGENCY PHONE NUMBER (201) 455-2000	
Eye Contact:	Flush eyes with copious amounts of water to eliminate mechanical irritation.

**C. HAZARDS INFORMATION****HEALTH**

INHALATION Nuisance Dust - No particular hazard due to toxicity.	
INGESTION	
SKIN No reports of irritation due to skin contact.	
EYES May cause mechanical irritation due to inert dusts.	
PERMISSIBLE CONCENTRATION: AIR (SEE SECTION J)  10 mg/m <sup>3</sup> as a nuisance dust.	BIOLOGICAL
UNUSUAL CHRONIC TOXICITY None	

**C. HAZARDS (Cont.)****FIRE AND EXPLOSION**

FLASH POINT Non-Flammable	°C	AUTO IGNITION TEMPERATURE N/A	°C	FLAMMABLE LIMITS IN AIR (% BY VOL.) LOWER - - UPPER - -
<input type="checkbox"/> OPEN CUP	<input type="checkbox"/> CLOSED CUP			
UNUSUAL FIRE AND EXPLOSION HAZARDS NONE				

**D. PRECAUTIONS/PROCEDURES**

FIRE EXTINGUISHING AGENTS RECOMMENDED Non-Flammable
FIRE EXTINGUISHING AGENTS TO AVOID NONE
SPECIAL FIRE FIGHTING PRECAUTIONS NONE
VENTILATION Use adequate ventilation to avoid nuisance dusts.
NORMAL HANDLING Avoid dust generation.
STORAGE —
SPILL OR LEAK
SPECIAL: PRECAUTIONS/PROCEDURES/LABEL INSTRUCTIONS NONE

**E. PERSONAL PROTECTIVE EQUIPMENT**

RESPIRATORY PROTECTION NIOSH approved dust respirator
EYES AND FACE Wear eye protection to avoid dust in eyes.
HANDS, ARMS, AND BODY NONE
OTHER CLOTHING AND EQUIPMENT Not Required

## F. PHYSICAL DATA

MATERIAL IS (AT NORMAL CONDITIONS): <input type="checkbox"/> LIQUID <input checked="" type="checkbox"/> SOLID <input type="checkbox"/> GAS <input type="checkbox"/> _____		APPEARANCE AND ODOR Grey to redish-brown, powder or damp sandy powder.	
BOILING POINT      °C  MELTING POINT      NA      °C	SPECIFIC GRAVITY (H <sub>2</sub> O = 1)  3.3	VAPOR DENSITY (AIR = 1)  NA	
SOLUBILITY IN WATER (% by Weight)  < 1		pH  NA	VAPOR PRESSURE (mm Hg at 20° C) <input type="checkbox"/> (PSIG) <input type="checkbox"/>  NA
EVAPORATION RATE (Butyl Acetate = 1) <input type="checkbox"/> (Ether = 1) <input type="checkbox"/>  NA		% VOLATILES BY VOLUME (At 20° C)  NA	

### G. REACTIVITY DATA

STABILITY		CONDITIONS TO AVOID
<input type="checkbox"/> UNSTABLE	<input checked="" type="checkbox"/> STABLE	NONE
INCOMPATIBILITY (MATERIALS TO AVOID)		
NONE		
HAZARDOUS DECOMPOSITION PRODUCTS		
NONE		
HAZARDOUS POLYMERIZATION		CONDITIONS TO AVOID
<input type="checkbox"/> MAY OCCUR	<input checked="" type="checkbox"/> WILL NOT OCCUR	

#### H. HAZARDOUS INGREDIENTS (Mixtures Only)

MATERIAL OR COMPONENT/C.A.S. #	WT. %	HAZARD DATA (SEE SECT. J)

**ENVIRONMENTAL**

DEGRADABILITY/AQUATIC TOXICITY

OCTANOL/WATER PARTITION COEFFICIENT

EPA HAZARDOUS SUBSTANCE? ☐ YES ☒ NO

IF SO, REPORTABLE QUANTITY: \_\_\_\_\_ #

40 CFR  
116-117

WASTE DISPOSAL METHODS (DISPOSER MUST COMPLY WITH FEDERAL, STATE AND LOCAL DISPOSAL OR DISCHARGE LAWS)

Material is non-hazardous. Can be swept up and shoveled into a container for disposal in a sanitary landfill.

RCRA STATUS OF UNUSED MATERIAL:

40 CFR  
261**J. REFERENCES**

PERMISSIBLE CONCENTRATION REFERENCES

ACGIH — Nuisance dust

REGULATORY STANDARDS

D.O.T. CLASSIFICATION:

49 CFR

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**K. ADDITIONAL INFORMATION**

THIS MATERIAL SAFETY DATA SHEET IS FOR IN-PLANT USE ONLY  
IT IS NOT TO BE DISTRIBUTED OUTSIDE ALLIED CORP.



ALLIED CHEMICAL COMPANY  
SYRACUSE RESEARCH LABORATORY

MEMORANDUM

ALLIED - CONFIDENTIAL

DATE: June 9, 1983

SUBJECT: IDENTIFICATION OF MATERIAL UNDER PARKING LOT AT NATIONAL WORKS

TO: Robert P. Swanson  
National Works

Copies to: S. L. Bean, SRL  
J. W. Swaine, Jr., SRL  
B. W. Carr, DVW  
P. Rinear, Allied Chemical, Route 13, Marcus Hook, PA 19061  
Paul Bowens, Menasha, WI

A sample of material buried under the parking lot near the front office at National Works - Cleveland, Ohio has been identified at Syracuse Research Laboratory.

The compounds identified by X-ray diffraction are:

- (1) gypsum -  $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$
- (2) anhydrite -  $\text{CaSO}_4$
- (3) alpha quartz -  $\text{SiO}_2$  (<1%)

In addition, the elemental composition was determined by X-ray fluorescence and the material was found to be primarily  $\text{CaSO}_4$ , which confirms the above results. Elements found:

Major  
Ca  
S

Minor-Trace  
Si  
Fe  
Pb  
Br  
Sr

*George L. Miller*  
George L. Miller  
Research Chemist  
Syracuse Research Laboratory

GLM:ecb

## EXHIBIT A

### CHARACTERIZATION OF ALUM MUDS

The following characterization of alum muds is intended by the parties to this Agreement to be generally descriptive of alum muds although the parties agree that the actual alum muds placed in the alum cell may deviate somewhat from this typical characterization and that the characterization is or may not be complete for every purpose.

#### TYPICAL RESIDUE COMPOSITION

(% Weight Dry Basis)

SiO <sub>2</sub>	77
Al <sub>2</sub> O <sub>3</sub>	13
TiO <sub>2</sub>	3
Fe <sub>2</sub> O <sub>3</sub>	<1
Other	<u>6</u>
	100%

Typical % solids 45

Physical Consistency: Thixotropic Mud

#### Typical RCRA - Extraction Procedure Analysis (mg/l.)

Arsenic	< 0.002
Barium	< 0.2
Cadmium	< 0.002
Chromium	< 0.05
Lead	< 0.05
Mercury	< 0.0003
Selenium	< 0.003
Silver	< 0.005
pH	3.5

Endrin, Lindane, Methoxychlor, Toxaphene, 2, 4-D, and 2, 4, 5-TP (Silvex) are not present in process.